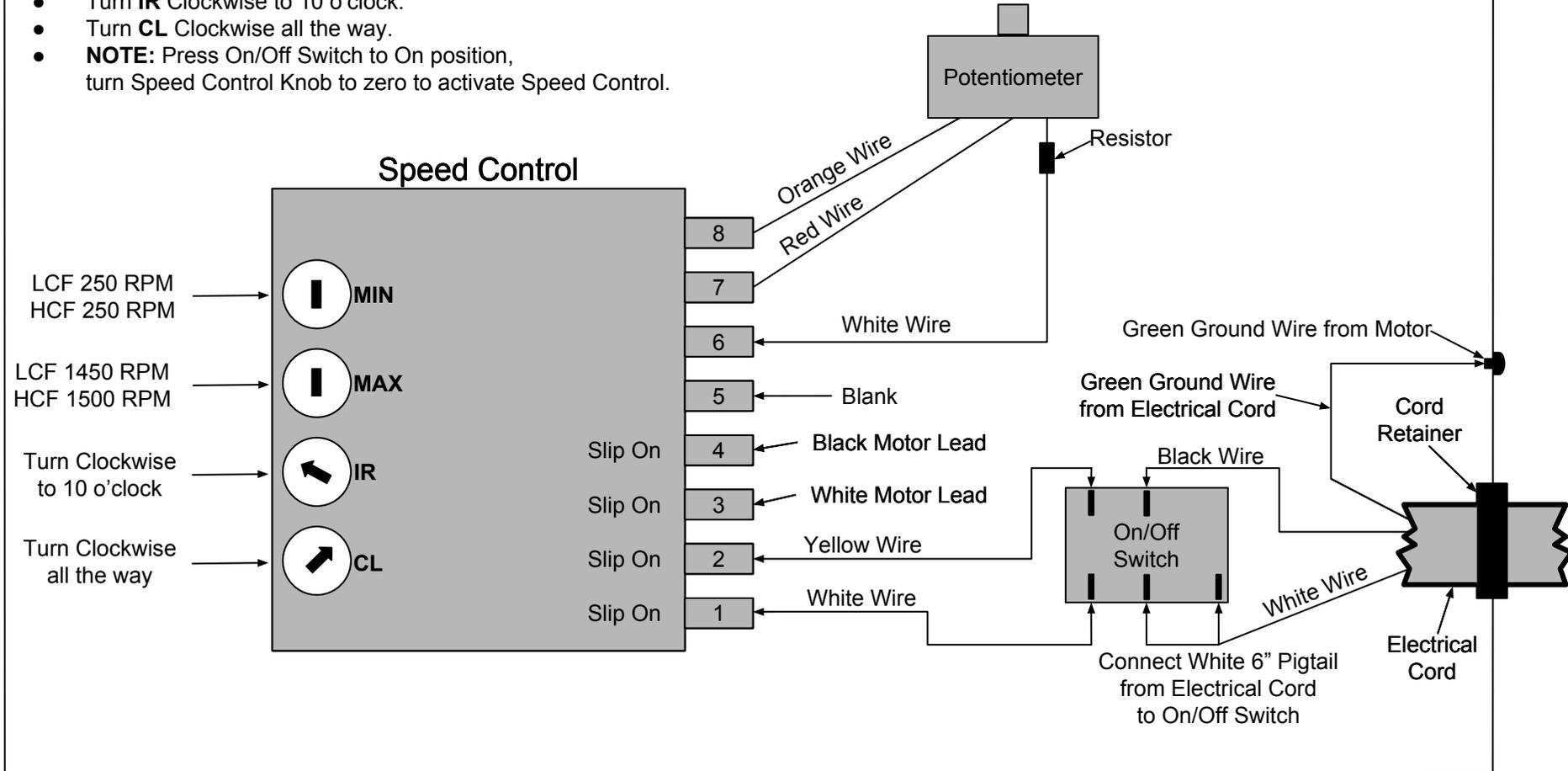


Tru Hone Wiring Diagram for 125DV-C Speed Control (For 220V LCF & HCF Models)

- Adjust **MIN** with Speed Control Knob at "3". Honing Wheel Shaft Speed = 250 RPM.
- Adjust **MAX** with Speed Control Knob at "10". Honing Wheel Shaft Speed LCF = 1450 RPM & HCF = 1500 RPM.
- Turn **IR** Clockwise to 10 o'clock.
- Turn **CL** Clockwise all the way.
- **NOTE:** Press On/Off Switch to On position, turn Speed Control Knob to zero to activate Speed Control.



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